Remarks

This Preliminary Amendment cancels without prejudice original claims 1-2 in the underlying PCT Application No. PCT/GR2003/000037 and adds new claims 3-9. The new claims conform to U.S. Patent and Trademark Office rules and do not add new matter to the application.

In accordance with 37 C.F.R. § 1.125(b), the Substitute Specification (including the Abstract, but without the claims) contains no new matter. The amendments reflected in the Substitute Specification (including Abstract) are to conform the Specification and Abstract to U.S. Patent and Trademark Office rules or to correct informalities. As required by 37 C.F.R. § 1.121(b)(3)(ii) and § 1.125(c), a Marked Up Version Of The Substitute Specification comparing the Specification of record and the Substitute Specification also accompanies this Preliminary Amendment. Approval and entry of the Substitute Specification (including Abstract) are respectfully requested.

The underlying PCT Application No. PCT/GR2003/000037 includes an International Search Report, dated January 23, 2004. The Search Report includes a list of documents that were uncovered in the underlying PCT Application.

Applicant asserts that the subject matter of the present application is new, nonobvious, and useful. Prompt consideration and allowance of the application are respectfully requested.

Respectfully Submitted,

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[13489/1]

FLOATING SOLAR CHIMNEY

Field of the Invention

The <u>present</u> invention <u>concerns</u>relates to solar chimney that can collaborate with solar collectors and wind turbo generators and form electric power stations working by solar power.

Background Information

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Such conventional electric power systems using solar energy, with the method of solar collectors and solar chimneys, are based on the principle of solar heating of air in a solar collector of a large area. The warm air is up draftingrises, through a collaborating solar chimney that is based on the center of the collector, to superiorupper layers of atmosphere, acquiring up_draft speed, due to the height of the solar chimneys. Part of the thermo mechanical energy of this up_drafting current of warm air, via a system of the wind turbines and generators in the base of the solar chimney, transforms into electric energy. The solar chimney in this conventional system is typically manufactured by reinforced concrete. This has the following consequences:

- High manufacturing cost; and
- Limited height of the solar chimneys due to technological restrictions from the construction materials and from exterior limitations (<u>e.g.</u>, earthquakes—<u>e.g.</u>).

It is known that the output of such a power station is approximately proportional to the product of the height of solar chimney to and the area of the collaborating solar

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1 MARKED-UP VERSION OF SUBSTITUTE SPECIFICATION

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collector. Thus, for a given power output from such a solar power station, the height of the solar chimney determines the area of its collaborating solar collector.

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Information about solar chimneys can be found in the book "THE SOLAR CHIMNEY ELECTRICITY FROM THE SUN", by JORG SCHLAICH, 1995.

10 Summary

The proposed present invention aims to eliminate all prementioned eliminates the above-mentioned disadvantages by
increasing, for a given power output, the height of the solar
chimney, and decreasing their construction cost and as well as
the area of the solar collectors, and therefore thereby
decreasing the total cost of the respective overall power plant
efsystem for generating electricity.

This can be a chieved if we construct by constructing the solar chimney with a double wall formed from durable elastic effor balloons or airships, filled with gas He (or other nonflammable light gas) that makes the chimneys lighter than air. The lighter-than-air floating solar chimney can have much bigger height than the corresponding conventional solar chimney formed from reinforced concrete, while simultaneously its costs remains remain considerably lower than the cost of a conventional chimney from reinforced concrete.

The construction of a floating, lighter_than_air chimney is feasible_implemented taking into consideration that the solar chimney is used exclusively for the up-drafting of warm air. Thus solar chimney stresses arise from the exterior winds and the Bernoulli pressure from the internal stream of warm air.—A elever An advantageous, simple and inexpensive construction

can face these stresses effectively. The modern plastic and eemposed composite materials that are used for airships or balloons can be used for such a construction, combining light weight and high strength in the face of extreme stresses, with longextended life under anyextreme exterior conditions.

The Some advantages of the proposed present invention are very important and indicatively but not exclusively are as follows:

- The height of the floating solar chimney can be unlimitedly increased up to some optimal height that will be determined is dictated by the materials, technology and cost.
- The construction cost of the floating solar chimney will beis considerably lower than the cost of a conventional reinforced concrete chimney.
- The cross-section of the floating solar chimney can easily be altered with the height for the optimal operation of the solar chimney.
 - The area of the collaborating solar collector will beis decreased proportionally to the increase of height for the same nominal power output of the solar power station, and consecutively consequently the construction cost of the solar collector will decrease is decreased proportionally.
- An optimal combination of the height of the floating solar chimney and the area of the solar collector can be chosen for the achievement of the optimal technotechnical and economical results.

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• Seismic activity of the region does not influence the construction.

Hence the proposed invention could make In this manner, the

present invention may enable the electrical power solar stations with floating solar chimneys to be economically competitive to other electrical power stations per kW of power of kWh of produced energy.

- 10 <u>Brief Description of the Drawings</u>

 Figure 1a shows an example embodiment of a floating solar chimney according to the present invention, in vertical position.
- 15 Figure 1b shows the floating solar chimney in a decline position.

Figure 2 shows an example embodiment of a balloon ring D1 incorporated in the floating solar chimney according to the present invention.

Figure 3 shows an example embodiment of a supporting ring D2 incorporated in the floating solar chimney according to the present invention.

Detailed Description

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The proposed floating solar chimney according to the present invention is based (anchored) on the seat (1.4) as shown in figure Figure la:

• The Main Chimney (1.1) is composed by parts. This has a double wall filled with lighter-than-air inflammable gas that creates the necessary buoyancy force. This lifting

force <u>compelsdictates</u> the main chimney to take, without exterior winds, a vertical position.

- The Heavy Mobile Base (1.2), also called the Heavy Base, by which the main chimney is suspended. The, has a total weight of this heavy basethat is biggergreater than the force represented by the total buoyancy of the main chimney. This has a resultdictates, without in the absence of exterior winds, the heavy mobile base to sit on the seat (1.4) of the chimney.
- The folding lower part of the chimney (1.3) which without exterior winds is inside the upper part of the seat (1.4) in the absence of exterior winds.

If exterior winds appear, the main chimney (1.1) declines to a balance angle. The heavy base (1.2) supported in the edges of the seat (1.4) receives also assumes a corresponding declined position, and the folding part of the chimney (1.3) that is fixed in the lower part of the Heavy Base, heavy base is lifted off and receives accommodates this decline, ensuring the continuity of the chimney, as it appears in figureFigure lb.

An indicative way example of constructing a floating chimney is presented in the following paragraphs. The proposed way of construction is indicative, because there are several ways in doing so. The proposed example construction is based on the idea of developing implements the main solar chimney with horizontal balloon cylindrical rings (Ring D1, figure Figure 2) from flexible wrapping of balloons or airships (with aan average surface density of 0,0680.068 kg/sqm). Each cylindrical balloon ring D1 is filled with gas He (that gives a lifting force under regular conditions 10,3610.36 Nt/m) or other light non-flammable gas (e.g., NH3 with lift force under

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regular conditions 4,974.97 Nt/m). The ring has an orthogonal cross-section and filling valves-of-fulfillment. The dimensions of orthogonal cross-section of ring Dl depend mainly from on the diameter of solar chimney. Each cylindrical 5 ring will be separated from next fromby a durable, in horizontal stresses, supporting ring D2 (figureFigure 3). Rings D2 willmay be manufactured by pipes of hard plastic or composed composite materials or aluminum with suitable diameter and thickness. Hence the ring D2 supports balloon ring D1 from 10 compressive forces of deformity. The total weight of ring D2 has to be smaller than the remain—lift force of the balloon Thus each balloon ring D1 will be able to liftrise up to any atmospheric height as part of the floating solar chimney, lifting together at least one support ring D2. The 15 exterior part of each ring D2 will have suitable tips for the fastening ofto other rings, D2 between them, with the help of threads of high strength, in order that intermediary balloon rings to be under pressure.

The <u>proposed present</u> floating solar chimney <u>isincludes</u> a set of independent successive parts which are <u>each</u> constituted by a <u>constant fixed</u> number of balloon rings and supporting rings D2. Each part is a compact durable set that can float due to its—buoyancy. Each part of the chimney is suspended by at least three threads of high strength by the upper part of the Heavy Mobile Base (1.2), <u>see figure</u>as shown in Figure la.

Thus each part can receive accommodate any declined position imposed by exterior winds without problem. The successive parts of the floating chimney are separated, with by a separating balloon ring D1, full from filled with air from the environment, which instead of valve of fulfillment, separating balloon ring has a simple aperture or a special valve that allows air to enter and to come outexit depending on the

relative movement of successive independent parts of chimney by variable exterior winds. With thisthese intermediate, separating air rings, each part of the floating solar chimney becomes dynamically independent from the restsrest. The main floating solar chimney (1.1) is the sum of constituted by these successive and dynamically independent parts independently to the Heavy Base. This set The main floating solar chimney, and every component part of it, can self float and stand the forces from the Bernoulli pressures caused by the internal updraft of warm air and the exterior winds. The balloon D1 is sufficient thickness of ring satisfactory heat insulation of the internal warm current of air that runs, which circulates through the solar chimney, from the exterior air that has a lower temperature.

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The main floating solar chimney (1.1) leads is coupled to its the Heavy Mobile Base (1.2). The Heavy Mobile Base (1.2) is constituted by two rings of equal weight that are connected between them with exceptionally durable threads with high strength and high modulus, invested which threads are provided with flexible durable plastic films, so that it Heavy Mobile Base can receive accommodate any decline position while remainsremaining attached to the top of the seat of chimney. The total weight of the Heavy Base (1.2) exceeds the overall lift force of the main chimney, and the Heavy Base forms with this a single set with the main chimney. Under regular conditions the upper ring of the Heavy Base, which is manufactured with bigger diameter than the diameter of the upper part of the seat (1.4), sits on the seat of the chimney (1.4), while the lower ring, that which has smaller diameter than the internal diameter of upper part of the seat (1.4), remains inside the seat (1.4) of chimney. By From the lower part of the internal ring of the Heavy Base (1.2), is suspended the final folding part (1.3) of the floating solar

chimney is suspended. This folding part (1.3), which has type an accordion configuration, is constructed in a similar way as the main chimney, with the difference that the balloon rings that constitute it, instead of valve of fulfillment the folding part (1.3) have a simple aperture (or a special valve) which allows the air of the environment to enter and to come out of them, exit depending on the decline of main solar chimney. The height of the folding part (1.3) is calculated selected so that it can receive the maximum decline of the main solar chimney.

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The threads of high strength and modulus, combined with the intermediate supporting rings D2, ensure the strength of this folding part (1.3) to against the applied forces that it accepts and they do not allowprevent the deformity of its cross-section when it is declined and unfolded. This allows the smooth operation of the floating solar chimney when exterior winds appear that compel the solar chimney to receive assume a decline angle of balance.

If a floating solar chimney is free, <u>i.e.</u>, without the presence of exterior winds, <u>it</u> will have a vertical position, <u>forceddictated</u> by the net lift force of main chimney's balloon rings D1, (<u>figureFigure</u> la). The exterior winds compel the floating solar chimney to <u>receiveassume</u> a decline, which the heavy base <u>follows</u> and <u>finally</u> the folding part <u>receives</u> <u>itassumes</u>, as shown in <u>figureFigure</u> lb. The angle of decline will be the one for which the normal drag force, from the vertical on the chimney component of the wind velocity, is equal to the counterbalancing component of net lift force of floating solar chimney.

In this case the dynamic field of flow of exterior winds facilitates the <u>coming outemission</u> of hot air <u>atthrough</u> the top of the solar chimney, and consequently facilitates the

updraft movement of warm air inside the main chimney.

This action potentially compensates <u>for</u> the reduction of active height of <u>the</u> floating solar <u>chimneyschimney</u> due to the decline that <u>receivesoccurs</u> when exterior winds appear. Thus the power output by floating solar chimney can be practically independent of exterior winds.

The appropriate place of installment of thisthe solar power

10 station should be chosen in ordersuch that the expected local winds do not exceed some threshold strength for safety reasons. The threads of high strength via which becomes facilitate the fastening of the rings D2 between them and the final fastening to the Heavy Base (1.2) can ensure the safe withholding of the floating solar chimney under the most unfavorable conditions of exterior winds even if these do not have practical probability to appear.

DESCRIPTION OF FIGURES

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Figure 1a: Floating Solar Chimney in vertical position
    (without exterior winds).
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    1.1 Main-Chimney
    1.2 Heavy Mobile Base
    1.3 Holding Lower
    Part 1.4 Chimney's
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    Seat
    1.5 (N 1) the part of the main chimney.
    Figure 1b: Floating Solar Chimney in decline.
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   1.1 Main Chimney
    1.2 Heavy Mobile Base
    1
    1.3 Holding Lower
    Part
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   1.4 Chimney's Seat
    1.6 Vector of Direction of wind
    Figure 2: Cylindrical Balloon Ring of Floating Solar Chimney
    (Ring Dl).
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           - Internal Diameter of ring
    2.2 Width of ring
    2.3 Thickness of ring
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   Figure 3: Supporting Ring (ring D2).
    3.1 Internal Diameter of ring D2
    3.2 Width of ring D2
   Note: Dimensions 2.1, 3.1 are roughly equal to the dimensions
   2.2 and 3.2 respectively.
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ABSTRACT

The A floating solar chimney is composed by includes three several parts, as appear in figure 1(a). The, e.g., the Main Chimney (1.1). The, the Heavy Base (1.2). The, and the Folding Lower Part (1.3). chimney (1.1) is composed by includes cylindrical balloon rings D1 (fig 2) full of non flammable light gas. This The cylindrical balloon rings D1 are tied up between them with the help of supporting rings D2 (fig 3) so that together they form a one or more compact units thermo insulated eylindrical of the main chimney. The compact parts of the main chimney are fastened on the mobile heavy base. The successive compact parts are separated with by separating rings D1 full from filled with environmental air that can go in and out of the separating rings, so that the dynamic independence of the successive compact parts is ensured. chimney, which can float; self lifted and, is fastened configured to sit on the a chimney seat (1.4) by, and is connected to the mobile heavy base (1.2). In the The lower part of its the heavy base is fastened to the folding lower part of solar chimney (type accordion, 1.3). enter and come out freely from the rings of folding lower part in order that to enable the floating solar chimney ean receive to achieve any suitable decline in order to withstand as dictated by the exterior winds (fig 1b).

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